# 3M

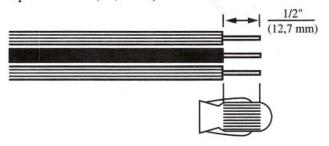
# Direct Bury Splice **DBY**

## Instructions for Use

## **WARNING**

Turn off power before installing or removing connector. All electrical work should be done according to appropriate electrical codes.

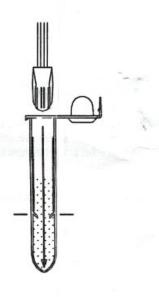
1. Strip wires 1/2" (12,7 mm).



 Apply the 3M<sup>™</sup> Scotchlok<sup>™</sup> Electrical Spring Connector and twist in a clockwise direction.

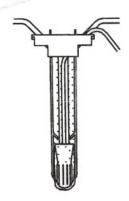


Insert the splice into the gel-filled insulator tube.
 Push past the locking fingers to hold the 3M<sup>™</sup> Scotchlok<sup>™</sup> connector in place.



Voltage: 30 Volts Maximum

Position wires in wire channels and snap insulator tube cover closed.



#### Wire

Common AWG wire combinations (copper wire only, solid or stranded).

2-3 #16 2 #18 to 1-2 #14 2-3 #14 1 #18 to 1-3 #12 2 #12 1 #16 to 1-2 #12

### Contents

100 Tubes 100 3M™ Scotchlok™ Electrical Connectors Y

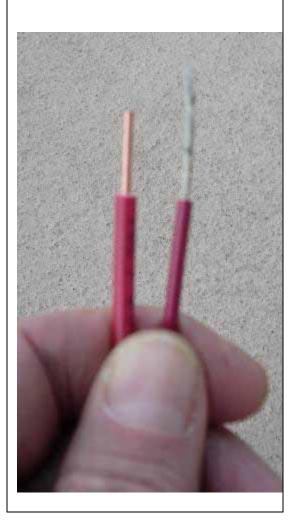
Do Not Store Above 120° F (49° C).

Non U. V. Stable.

# Proper method for installing twist-on connectors

1 - Strip the ½" of insulation from the solid wire.

Strip 1" of insulation from the stranded wire.



2 - Place the ends of the insulations side-by-side and wrap the stranded wire around the solid wire.

Be sure the stranded wire sticks out about a 1/8 of an inch longer than the solid wire.



3 - Twist the wire nut onto the wires until it is very tight.

Pull on each wire while holding the yellow connector to make sure they don't come out.

